

## Free Cutting Rephosphorized and Resulfurized Steels

### Chemical Composition Ranges and Limits

SAE No	C	Mn	P	S
1212	0.13 max	.70/1.00	.07/.12	.16/.23
1213	.13 max	.70/1.00	.07/.12	.24/.33
1215	.09 max	.75/1.05	.04/.09	.26/.35

hout specified silicon content because of adverse effect on machinability.