

## Free Cutting Resulfurized Steels

### Chemical Composition Ranges and Limits

SAE No	C	Mn	P Max	S	SAE No	C	Mn	P Max	S
1110	0.08/.13	.30/.60	0.04	.08/.13	1140	.37/.44	.70/1.00	0.04	.08/.13
1117	.14/.20	1.00/1.30	0.04	.08/.13	1141	.37/.45	1.35/1.65	0.04	.08/.13
1118	.14/.20	1.30/1.60	0.04	.08/.13	1144	.40/.48	1.35/1.65	0.04	.24/.33
1123	.20/.27	1.20/1.50	0.04	.06/.09	1146	.42/.49	.70/1.00	0.04	.08/.13
1137	.32/.39	1.35/1.65	0.04	.08/.13	1152	.48/.55	.70/1.00	0.04	.06/.09